

Work Order ID 127311

December-19-14 7:52:47 AM

127311

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Item ID: D412-791-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Optional Mapbox

Stop *NS2*

Start Date: 12/15/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/19/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

B

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP 412-791-043 CHG001

0.00

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
06
9-89

DEC 19 2014

2x DAS
28
9-89

DEC 19 2014

DAS
06
9-89

DEC 19 2014

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Item ID: D412-791-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Optional Mapbox
 Start Date: 12/15/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/19/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130		0.00							
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130

Packaging	Memo	0.00							
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Packaging	Identify and pack for shipping as per PPP D412-791-043								
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Location: _____

PPP Rev: F6020

DAS
06
9-58

DEC 19 2014

140	QC21- Final Inspection - Work Order Release	0.00							
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140

QC	Memo	0.00							
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Quality Control									
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MCS 14-12-19

14-12-19

Picklist Print

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Work Order ID: 127311

127311

Parent Item: D412-791-043

D412-791-043

Parent Item Name: Optional Mapbox

Start Date: 12/15/14

Required Date: 12/19/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3936-041		Manufactured	No			110	Each	0.0000	1	2	DAS 46	DEC 19 2014	
D3936-041									**		9-89	28	
Mapbox Assembly													
MS35207-244		Purchased	No			110	Each	52.0000	4	8	9-89		
MS35207-244									**				
Screw													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST276		52							
				112019		52							
											DAS 28 9-89	(DAS 46 9-89)	